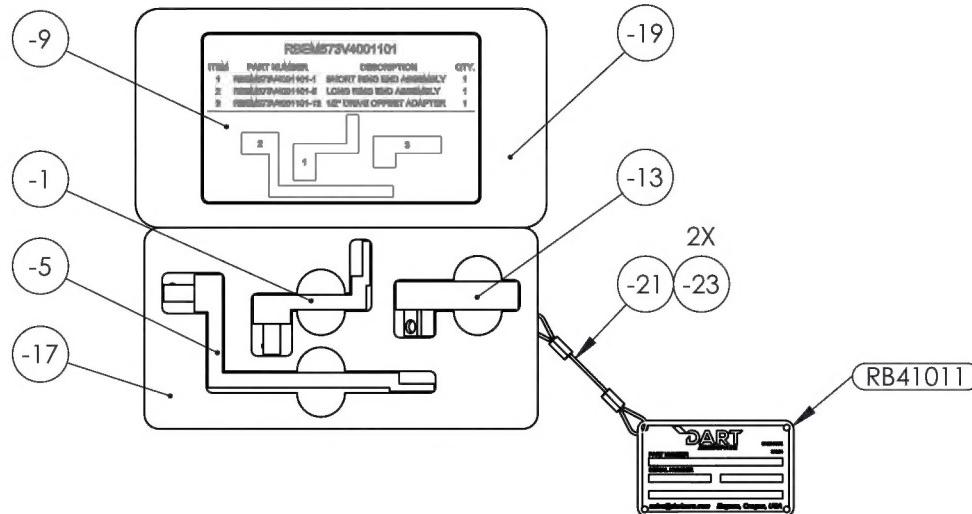


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	5/13/2016	DPD	JAG
2	17-0008	-3 CH'D ENGRAVE NOTE WAS "RBEM673V4001101-3" IS "RBEM673V4001101-1". -7 CORRECTED SPELLING WAS TORQE IS TORQUE. -17 & -19 CH'D MATERIAL & VENDOR WAS Y20, BLACK (I.R. SPECIALTY) IS ETHAFOAM 220, BLACK (CASE SOLUTIONS). -17 DELETED DIM 4X R.19, ADDED DIM 4X 45°, 4X .50. -19 DELETED DIM 4X R.25, ADDED DIM 4X 30°, 4X .75. -21 & -23 ADDED.	4/14/2017	RJC	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
X			-1	1	SHORT RING END ASSEMBLY			2
1			-3		SHORT RING END	4140/4142		3
X			-5	1	LONG RING END ASSEMBLY			4
1			-7		LONG RING END	4140/4142		5
			-9	1	CONTENTS PLACARD	PLASTIC		6
1	1	B/O	-11		PLUNGER	S.S.	Ø.12 NOSE X Ø.157 BODY X .23 OAL (MCMASTER-CARR #84895A71)	2 & 4
		B/O	-13	1	1/2' DRIVE OFFSET ADAPTER	STEEL	1/2" DRIVE OFFSET ADAPTER (FACOM #S.234, ULTIMATE GARAGE #S.234)	1
		B/O	-15	1	CASE	PLASTIC	PELICAN #APP-1060-E	N/S
		B/O	-17	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	1.40 X 4.19 X 8.19 (CASE SOLUTIONS)	7
		B/O	-19	1	TOP FOAM CUSHION	ETHAFOAM 220, BLACK	.83 X 4.56 X 8.56 (CASE SOLUTIONS)	8
		B/O	-21	1	LANYARD	COATED STEEL	Ø1/16 X 3 (CARR LANE #CL-2-C)	1
		B/O	-23	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	1
		B/O		1	PLACARD	ALUMINUM	RB41011	1
ASSY -5	ASSY -1							

NOTE:
REF. AIRBUS T/N: M673V4001101.

DART
AEROSPACE

TITLE
TAIL SERVO CONTROL TORQUE WRENCH

DWG NO. RBEM673V4001101 REV 2

MAT'L UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
HEAT FRACTIONS $\pm 1/8$
TREAT .XXX $\pm .005$
FINISH .XX $\pm .01$ ANGLES $\pm 5^\circ$
SPEC X $\pm .1$ SURFACES = 125

1. BREAK ALL SHARP EDGES

.015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY

AFTER PLATING

3. INTERPRET DIM AND TOL PER

ASME Y14.5M-2009

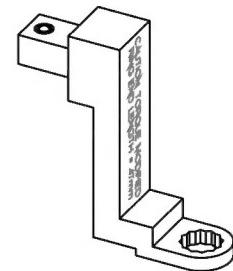
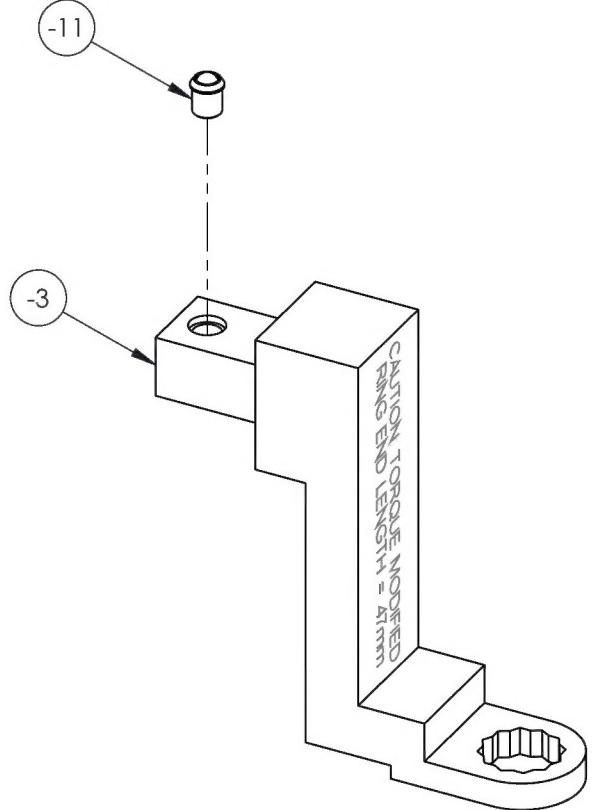
QA APPR: LINDSAY USED ON MODEL

APPROVED: GILBERT H175

SCALE 1:4 DATE 3/2/2016 SHEET 1 OF 8

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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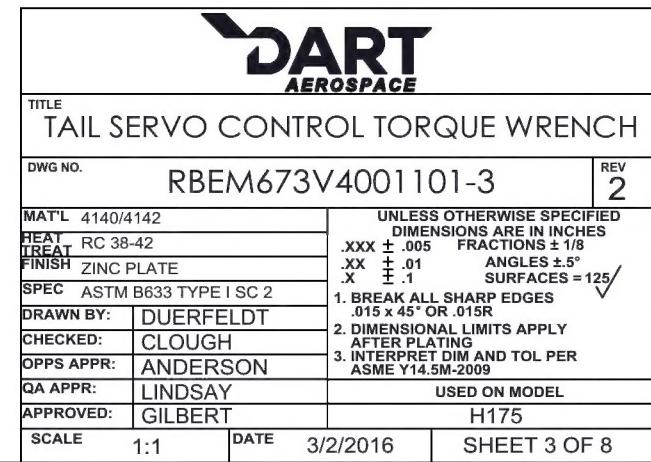
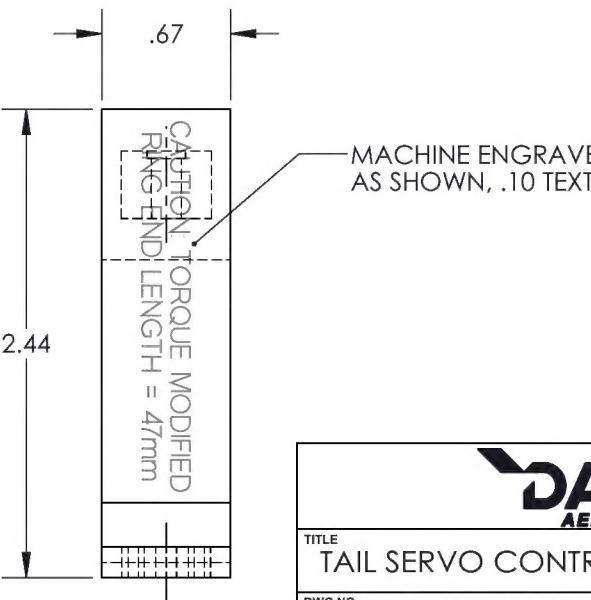
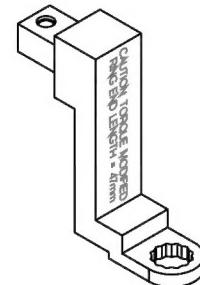
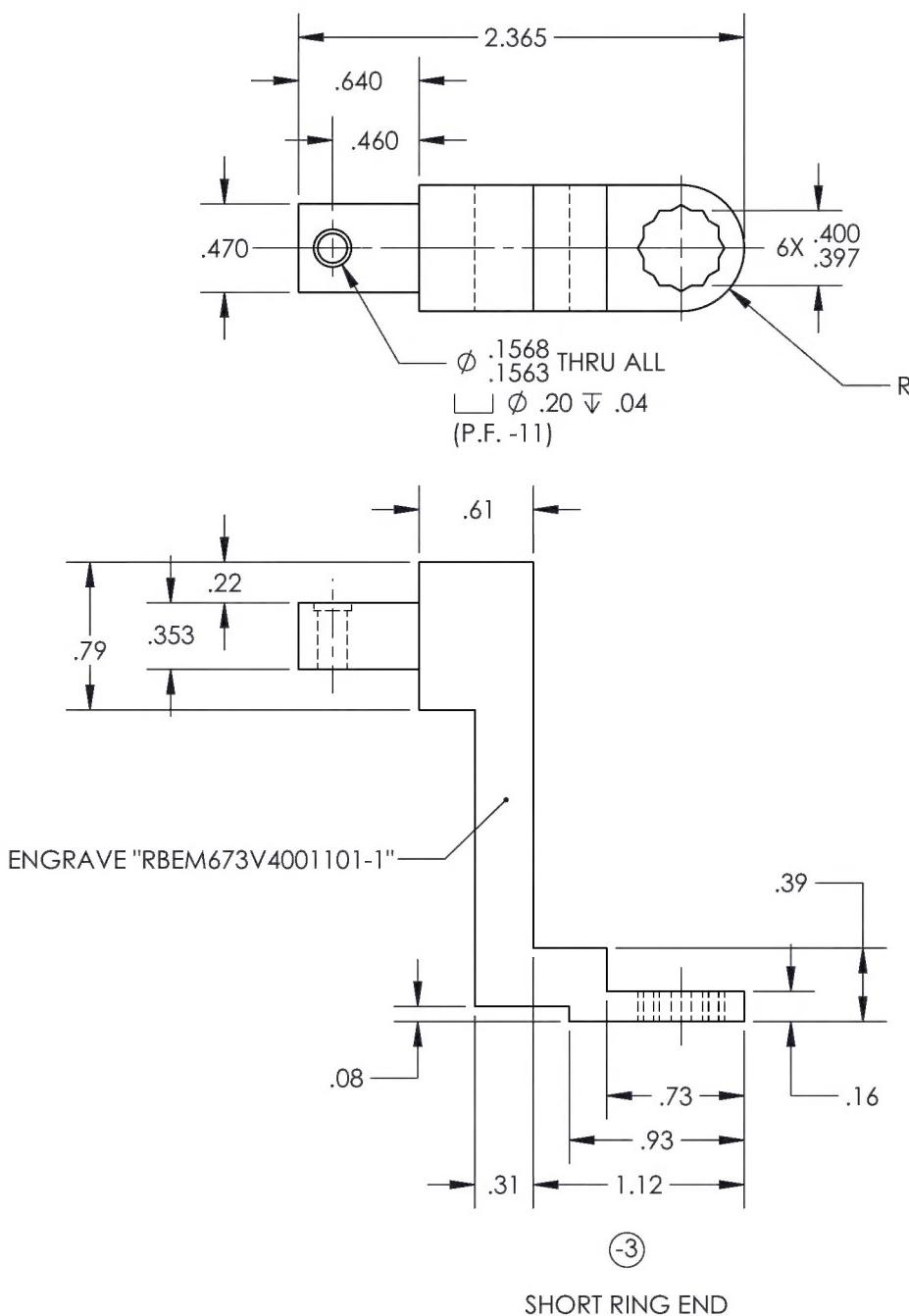


SHORT RING END ASSEMBLY

TITLE	
TAIL SERVO CONTROL TORQUE WRENCH	
DWG NO.	RBEM673V4001101-1
REV	2
MATERIAL	
HEAT	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
DRAWN BY:	DUERFELDT
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	H175
SCALE	1:1
DATE	3/2/2016
SHEET 2 OF 8	

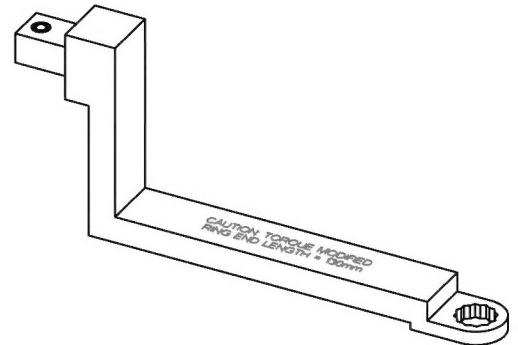
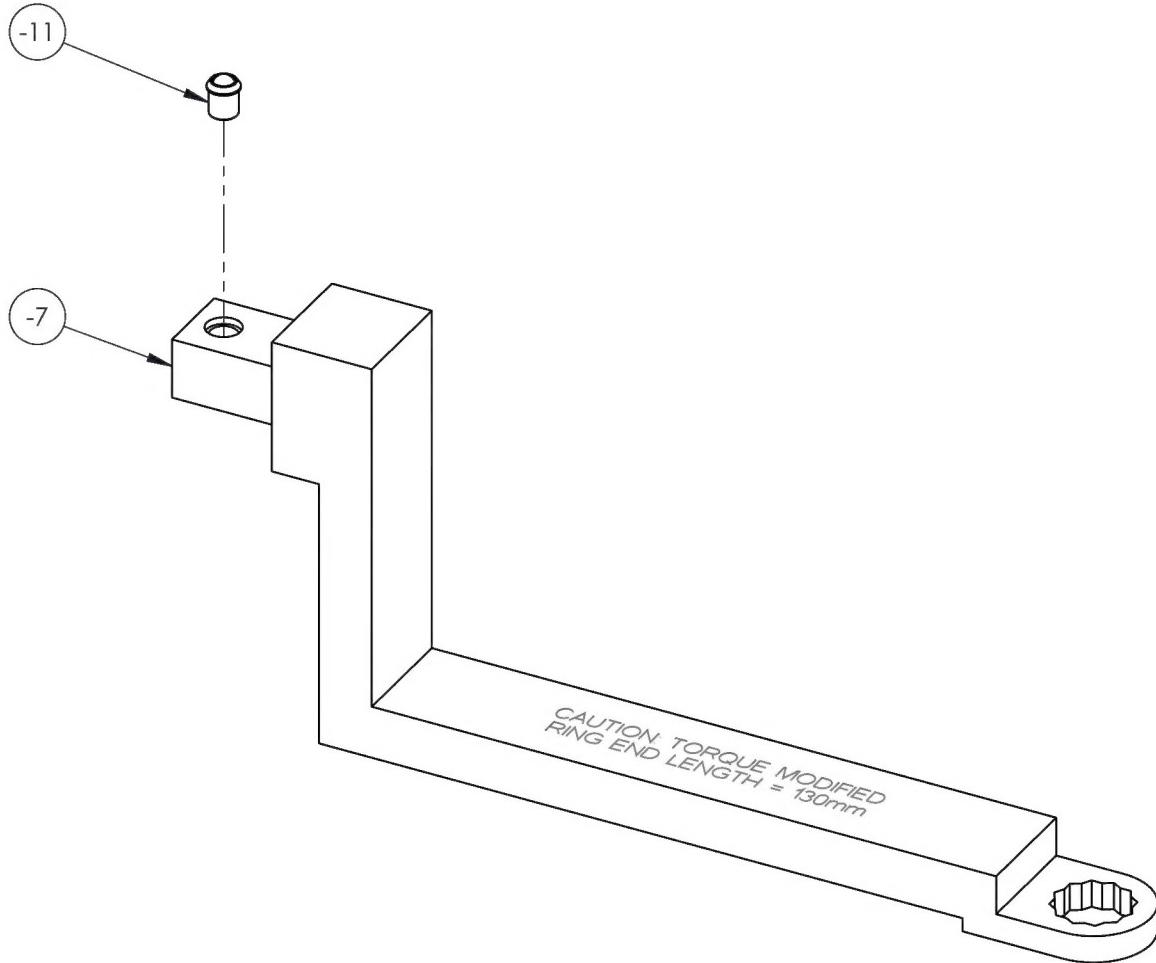
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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
2	17-0008	-3 CH'D ENGRAVE NOTE WAS "RBEM673V4001101-3" IS "RBEM673V4001101-1".	4/14/2017	RJC	JAG	



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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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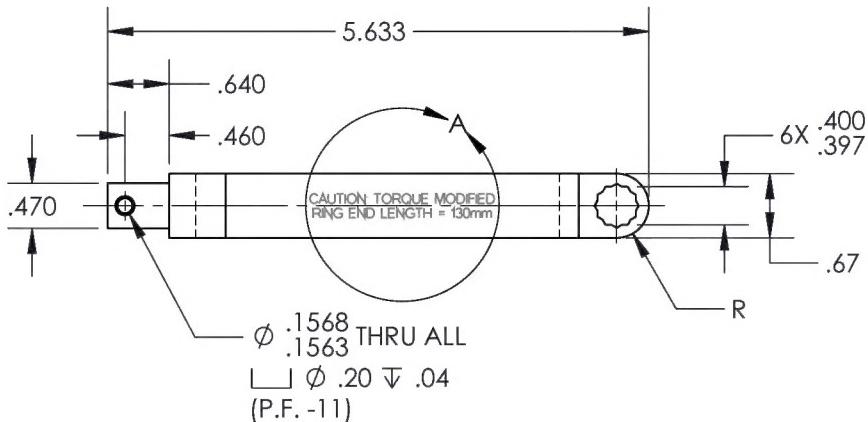


LONG RING END ASSEMBLY

TITLE	
TAIL SERVO CONTROL TORQUE WRENCH	
DWG NO.	RBEM673V4001101-5
REV	2
MAT'L	
HEAT	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
DRAWN BY:	DUERFELDT
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	H175
SCALE	1:1
DATE	3/2/2016
SHEET 4 OF 8	

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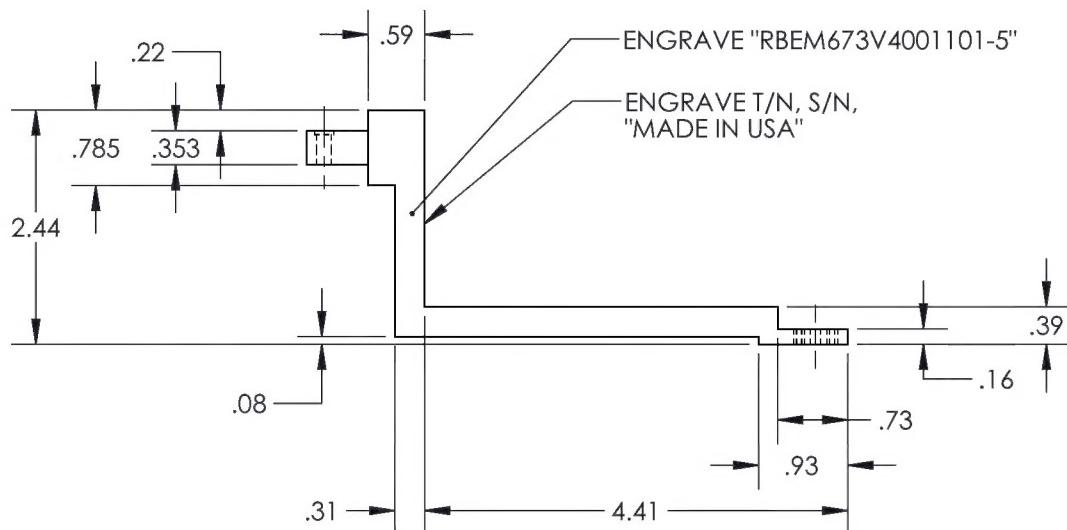
REV			ECR			DESCRIPTION			DATE			INITIAL			APPROVED		
2	17-0008		-7 CORRECTED SPELLING WAS TORQE IS TORQUE.						4/14/2017			RJC			JAG		



MACHINE ENGRAVE AS SHOWN, .10 TEXT

CAUTION: TORQUE MODIFIED
RING END LENGTH = 130mm

DETAIL A
SCALE 1 : 1



(-7)

LONG RING END

DART AEROSPACE	
TITLE	
TAIL SERVO CONTROL TORQUE WRENCH	
DWG NO. RBEM673V4001101-7 REV 2	
MAT'L 4140/4142 UNLESS OTHERWISE SPECIFIED	
HEAT RC 38-42 DIMENSIONS ARE IN INCHES	
TREAT .XXX ± .005 FRACTIONS ± 1/8	
FINISH ZINC PLATE .XX ± .01 ANGLES ± 5°	
SPEC ASTM B633 TYPE I SC 2 .X ± .1 SURFACES = 125 ✓	
DRAWN BY: DUERFELDT	
CHECKED: CLOUGH	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT USED ON MODEL	
SCALE 1:2	DATE 3/2/2016
SHEET 5 OF 8	

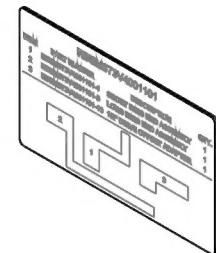
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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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BLACK BACKGROUND WITH
WHITE LINES AND LETTERS

4X R .13

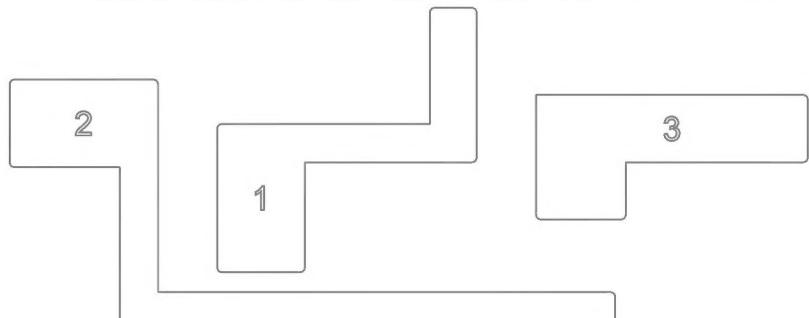
.06



RBEM673V4001101

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	RBEM673V4001101-1	SHORT RING END ASSEMBLY	1
2	RBEM673V4001101-5	LONG RING END ASSEMBLY	1
3	RBEM673V4001101-13	1/2" DRIVE OFFSET ADAPTER	1

3.50



5.75

NOTE:
USE PDF.



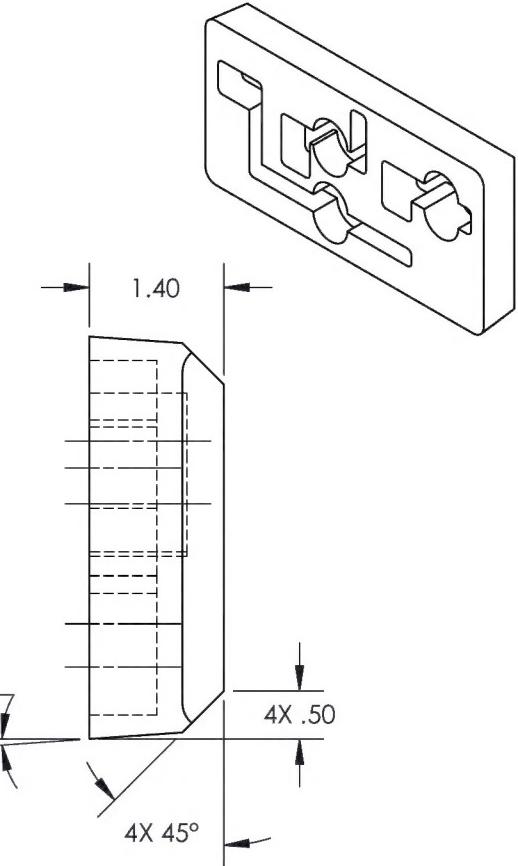
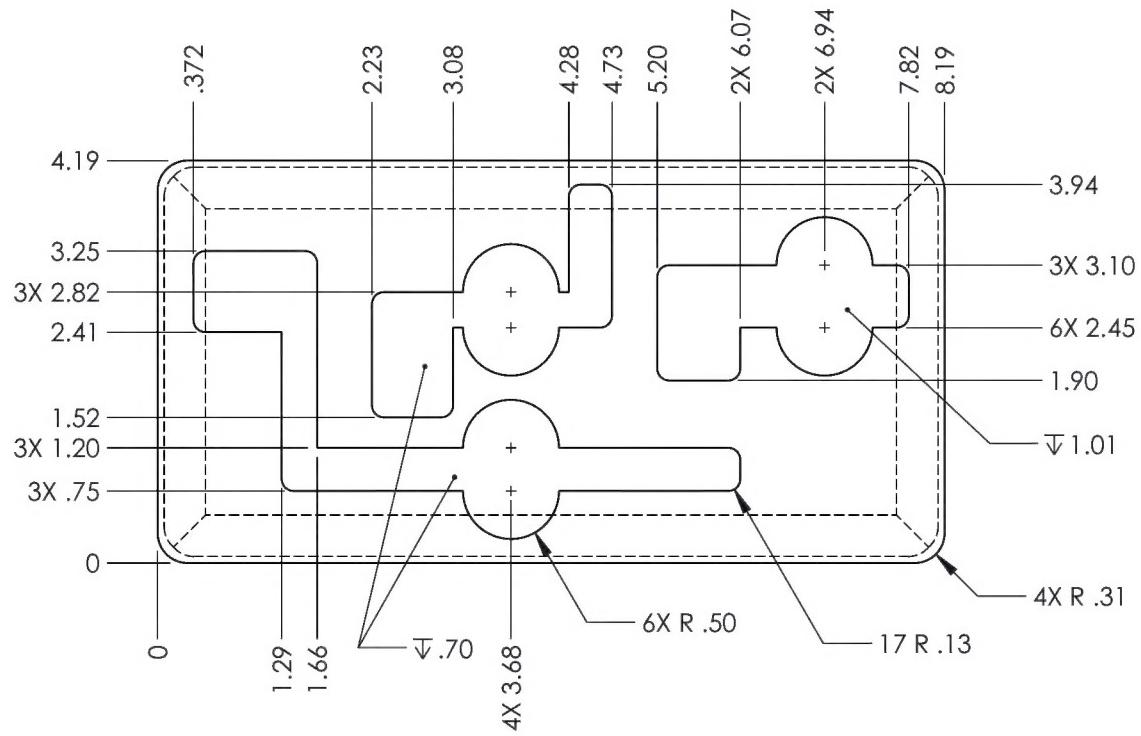
TITLE		REV
TAIL SERVO CONTROL TORQUE WRENCH		2
DWG NO.		RBEM673V4001101-9
MATERIAL PLASTIC		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT		.XXX ± .010 FRACTIONS ± 1/8
FINISH		.XX ± .03 ANGLES ± 1°
SPEC		X ± .1 SURFACES = 125 ✓
DRAWN BY:		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED:		2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR:		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR:		USED ON MODEL
APPROVED:		H175
SCALE	1:1	DATE 3/2/2016
		SHEET 6 OF 8

(-9)

CONTENTS PLACARD

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0008	-17 DELETED DIM 4X R.19, ADDED DIM 4X 45°, 4X .50, CH'D MATERIAL & VENDOR WAS Y20, BLACK (I.R. SPECIALTY) IS ETHAFOAM 220, BLACK (CASE SOLUTIONS).	4/14/2017	RJC	JAG



AEROSPACE

TITLE TAIL SERVO CONTROL TORQUE WRENCH

DWG NO.

RBEM673V4001101-17

REV
2

MAT'L ETHAFOAM 220, BLACK

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
1/16" FRACTIONS 1/16"

**HEAT
TREAT**

FRACTIONS ± 1/8
ANGLES ±1°
SURFACES = 125/

SPEC

**SHAKE ALL SHARP EDGES
x 45° OR .015R**

DRAWN BY:

**UNLESS OTHERWISE SPECIFIED
TOLERANCES ARE IN MILLIMETERS
AND TOLERANCES ARE IN HUNDREDTHS OF AN INCH**

OPPS APPR.

INTERPRET DIM AND TOL PER
LINE X14 FM 2000

QA APPR:

USED

APPROVED:

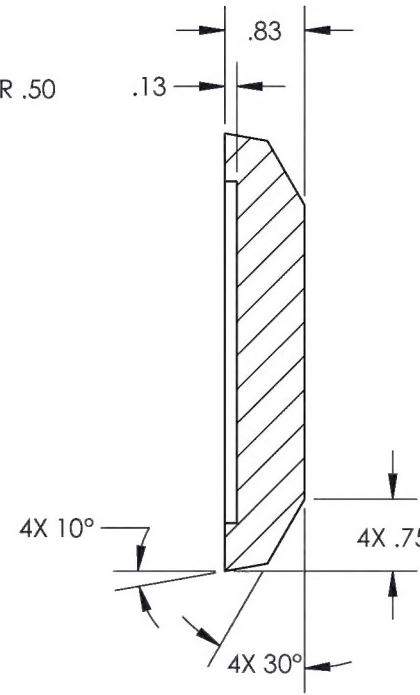
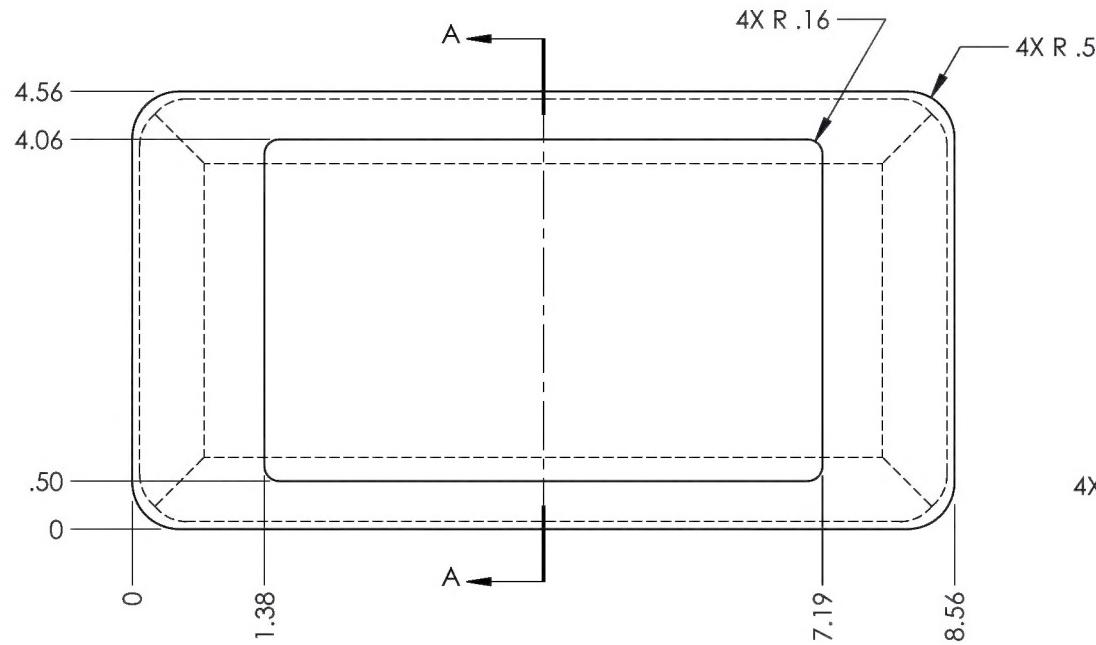
H175

-17

BOTTOM FOAM

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			REVISIONS			
REV	ECR		DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0008		-19 DELETED DIM 4X R.25, ADDED DIM 4X 30°, 4X .75, CH'D MATERIAL & VENDOR WAS Y20, BLACK (I.R. SPECIALTY) IS ETHAFOAM 220, BLACK (CASE SOLUTIONS).	4/14/2017	RJC	JAG



SECTION A-A



TITLE
TAIL SERVO CONTROL TORQUE WRENCH

DWG NO. RBEM673V4001101-19 REV 2

MAT'L	ETHAFOAM 220, BLACK	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .010	FRACTIONS ± 1/8
TREAT	.XX ± .03	ANGLES ± 1°
FINISH	X ± .1	SURFACES = 125 ✓
SPEC		
DRAWN BY:	DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED:	CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR:	ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR:	LINDSAY	USED ON MODEL
APPROVED:	GILBERT	H175
SCALE	1:2	DATE 3/2/2016
		SHEET 8 OF 8

(-19)

TOP FOAM CUSHION